

# STAINLESS STEEL BRIGHT BARS



**CAPACITY**  
12,000 TPA



## EQUIPMENT

- 2 pre-straightening units.
- 2 combined drawing units with a speed of 55 m/min.
- 2 straightening units.
- 2 vertical type roll straighteners.
- 2 polishing units.



## PRODUCT SPECIFICATIONS

SIZE	RANGE	LENGTH	FINISH	TOLERANCE	SUPPLY CONDITION
BRIGHT BARS	5 - 16 mm	3 - 6.2 m	Cold drawn	H9, H10, H11, H12, K12, K13	3 - 10 mm annealed + cold drawn + polished
	Square: 6 - 12 mm		Mirror finish	H11	11 - 22 mm annealed + cold drawn polished/ centerless ground
	Hexagon: 6 - 13 mm			H11	23 - 110 mm annealed/ hardened+ tempered + smooth turned + polished/ centreless ground



**GRADES** AISI: 201, 202, 301, 303, 304, 304H, 304/304L, 316, 316H, 316/316L, 309, 309, 309S, 310, 310S, 316Ti, 317, 317L, 321, 321H, 410, 416, 420, 430, 430F, 431, 17-4PH, F51 and F60.  
\*Specialised grades also available as per customer requirements.



## PACKAGING

Each bar is colour coded and then wrapped in HDPE cloth.